INVESTIGATION REPORT FOR DELAMINATION OF PAD BLOCKS

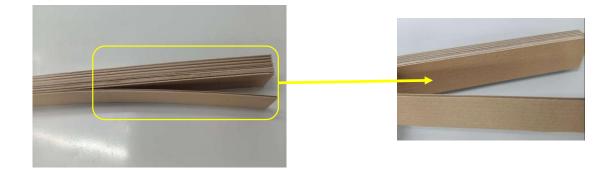
W1: Vertical operator encounter delamination of Pad blocks during cutting.

W2: At lamination process, the glued item must be placing on provided jig one by one (5 for B-flute & 3 for C-flute)

DIRECT CAUSE METHOD (PROCESS)

W3: The occurrence of having delamination of pad blocks when the item having insuficient application of glue that can cause of detach/delam.

W4: It is posible that the the setting of glue application and the speed was change.



PRODUCTION ACTION PLAN

- > Rework the item.
- > re-orient operator regarding issue Delamination at pad blocks due to weak glue

